**Broken Pipe Fix for PVC**

**Tools:**
- Shovel
- Trowel
- Small cup
- PVC cutter or saw

**Supplies:**
- Sandpaper
- Glue + Primer
- Slip-Fix + Coupler

1. Shut main water off.
2. Excavate ground to locate break.
3. Remove soil around & under break.
4. Expose 12" of pipe on either side of break.
5. If unsure of pipe size, cut short section close to break & measure inner diameter.
6. Cut section of pipe slightly larger than fully compressed Slip-Fix.
7. Drain water from pipe, being careful not to allow debris to enter pipe.
8. Prep cut ends of pipe with sandpaper & remove all mud & debris from pipe.
9. Dry-fit Slip-Fix to test fit.
10. Prime all fittings & both ends of pipe.
11. Quickly glue & fit one end of Slip-Fix.
12. Hold for 10 seconds, let set for 1 minute.
13. Expand & quickly glue & fit other end of Slip-Fix.
14. Glue must set for 1 hour before turning water on.
15. Turn water on, check all fittings for leaks, then gently back fill hole, being sure to gently compact soil under & around the pipe.